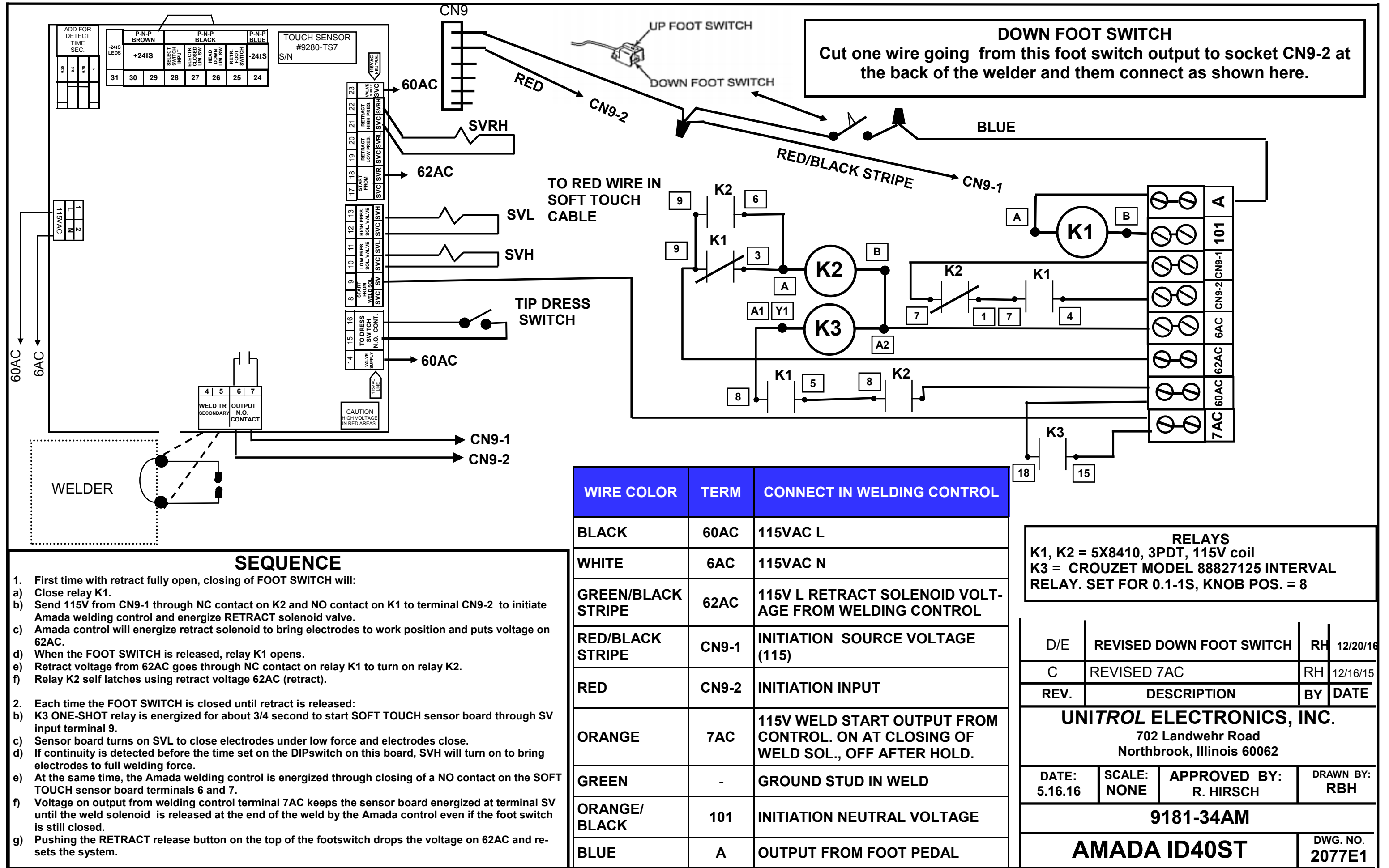
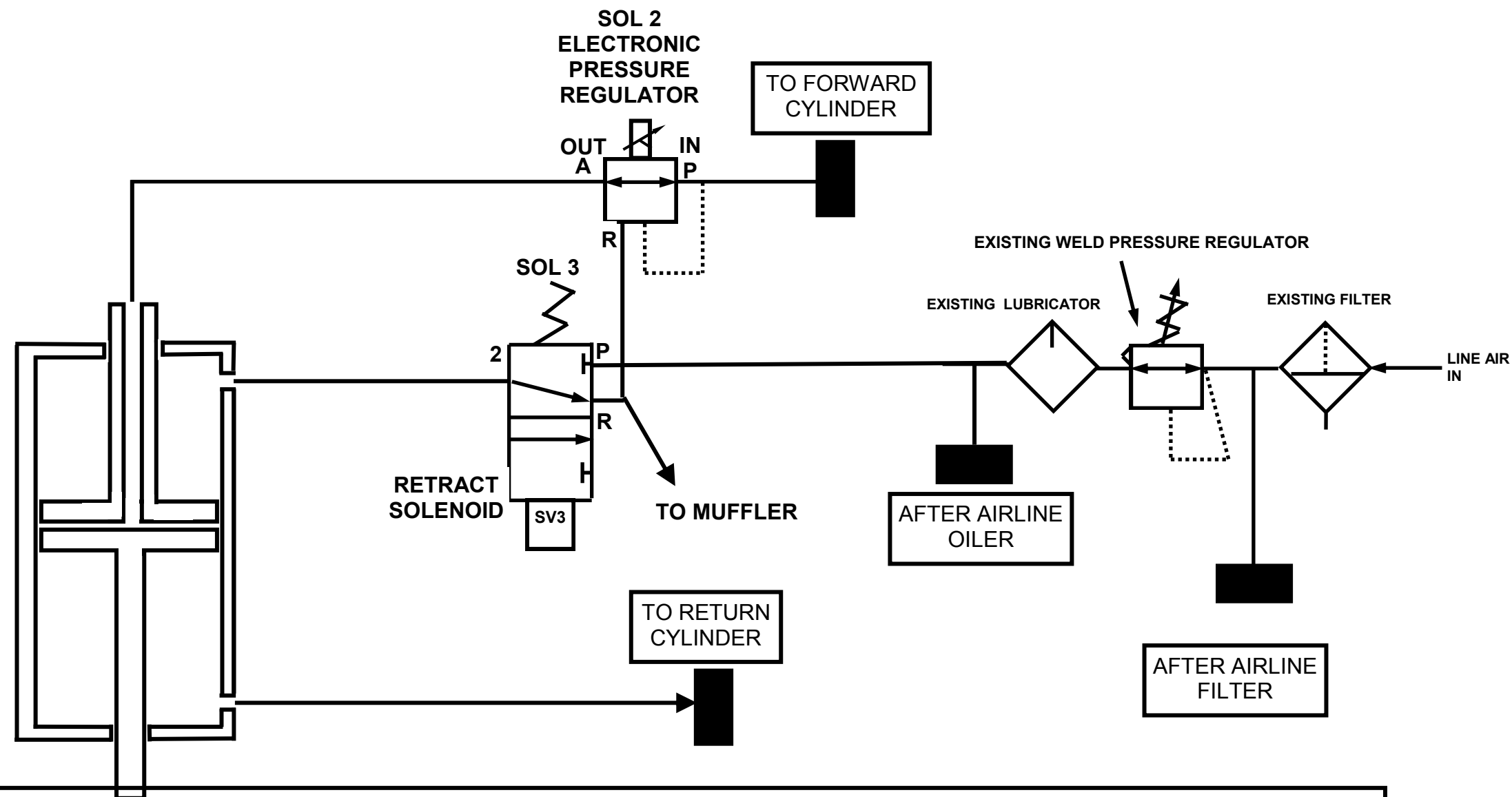


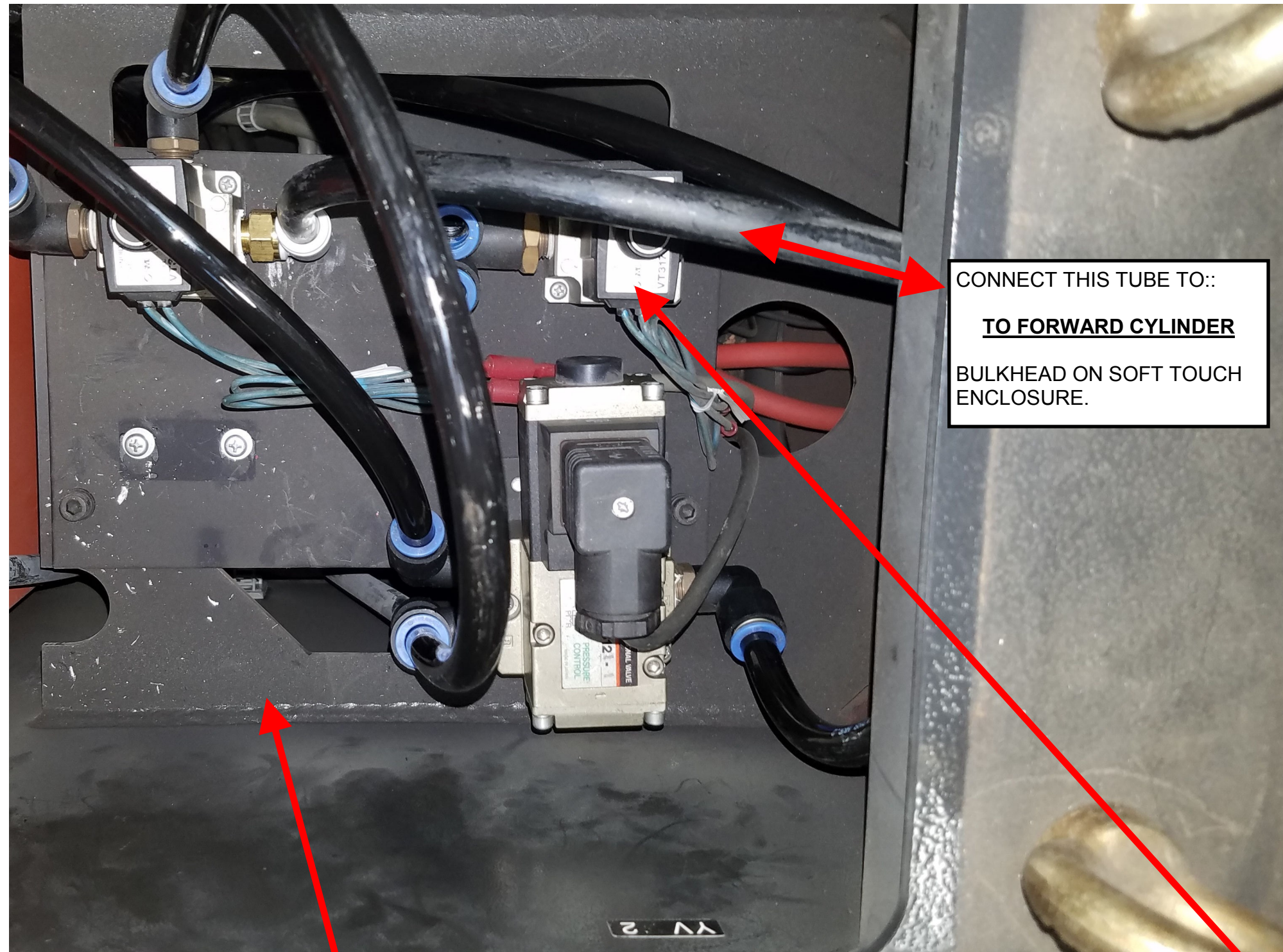




NOTES

- 1.If it is impossible to add a tee between the airline filter and pressure regulator, connect this line to “AFTER AIRLINE OILER”.
2. Remove the existing pressure regulator #9.
- 3.Remove the existing Remove tubing from the existing SOL1 (originally going to RETURN cylinder port)
4. Eliminate flow controls on top (forward) port and lower (return) port.

REV.	DESCRIPTION	BY	DATE
UNITROL ELECTRONICS, INC. 702 Landwehr Road Northbrook, Illinois 60062			
DATE: 12.16.16	SCALE: E:	APPROVED BY: R. HIRSCH	DRAWN BY: RBH
AMADA ID40ST and ID40IVST			
PNEUMATIC HOOKUP			DWG. NO. 2087



CONNECT THIS TUBE TO::
TO FORWARD CYLINDER
BULKHEAD ON SOFT TOUCH
ENCLOSURE.

REMOVE THE PRESSURE REGULATOR AND REMOVE PLUMBING FROM SOLENOID VALVE SOL1
(originally connected to lower port of cylinder).

CONNECT TUBING AS SHOWN TO MATCH PNEUMATIC CIRCUIT ON PREVIOUS PAGE.